



5.1

L-LC..
L-LFA...

16 100
7V
420 ` _p
9000 J/ k g l



	02-05	2).	J-JFA...
-	02-03	-	10-34
-	03	-	10
-	04-05	- D	11
		- H	12-13
1).	J-JC..	- G	14-15
-	06	- P PF	16
-	06	- UEA UEB	17
-	07	- UEKA UEKB	18-21
-	08	- UECA	22-25
- M	09	- GUA GUB	26-27
		- IUA IUB	28-29
			30-32

A B

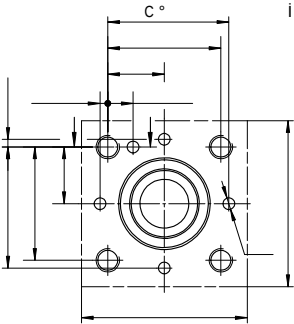
05

(mm)

G Q M 7366

16-63

80 100

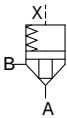
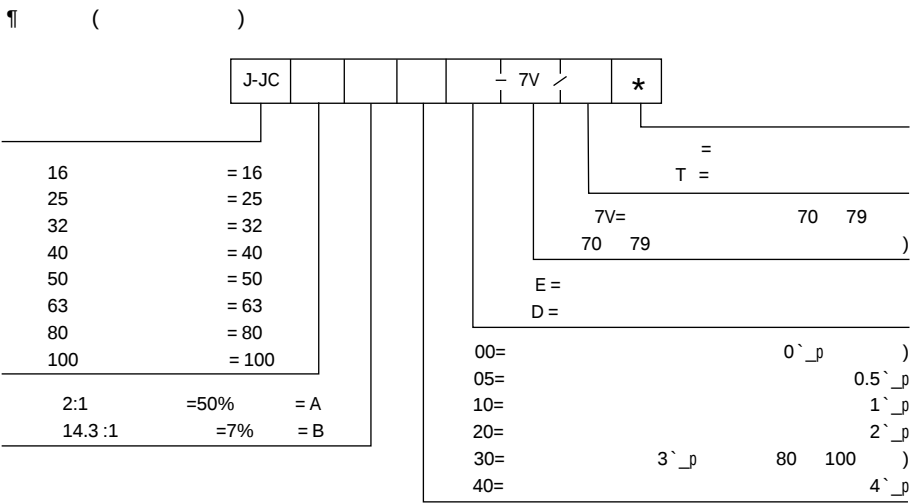


(mm)

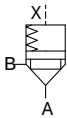
G Q M 7366

	16	25	32	40	50	63	80	100
A	2	4	6	7.5	8	12.5	-	-
B	12.5	13	18	19.5	20	24.5	-	-
C	23	29	35	42.5	50	62.5	-	-
D	46	58	70	85	100	125	-	-
E	48	62	76	92.5	108	137.5	-	-
F	46	58	70	85	100	125	200	245
G	23	29	35	42.5	50	62.5	-	-
L _{min}	65	85	102	125	140	180	250	300
M	M8	M12	M16	M20	M20	M30	M24	M30
ØN	4	6	6	6	8	8	10	10
ØP _{max}	4	6	8	10	10	12	16	20
R	20	30	38	46	46	66	50	66
S _{max}	10	8	8	8	8	8	8	10
T	2	4	6	7.5	8	12.5	-	-
V	48	62	76	92.5	108	137.5	-	-
Ød1	32	45	60	75	90	120	145	180
Ød2	25	34	45	55	68	90	110	135
Ød3 _{max}	16	25	32	40	50	63	80	100
Ød4 _{max}	16	27	38.5	54.5	62.5	87	100	120
L1	43 ^{+0.1} ₀	58 ^{+0.1} ₀	70 ^{+0.1} ₀	87 ^{+0.1} ₀	100 ^{+0.1} ₀	130 ^{+0.1} ₀	175 ^{+0.2} ₀	210 ^{+0.2} ₀
L2	56 ^{+0.1} ₀	72 ^{+0.1} ₀	85 ^{+0.1} ₀	105 ^{+0.1} ₀	122 ^{+0.1} ₀	155 ^{+0.1} ₀	205 ^{+0.2} ₀	245 ^{+0.2} ₀
L3	54	70	83	102	117	150	200	239
L4	42	57	68.5	84.5	97.5	127	170.5	205.5
L5	20	30	30	30	35	40	40	50
L6	2	2.5	2.5	3	3	4	5	5
L7	2	2.5	2.5	3	3	4	5	5
U	0.05	0.03	0.03	0.05	0.05	0.05	0.05	0.05
W	0.05	0.05	0.1	0.1	0.1	0.2	0.2	0.2

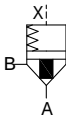
L-LC..



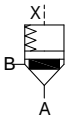
A1:A2 = 2:1
...A..C../...



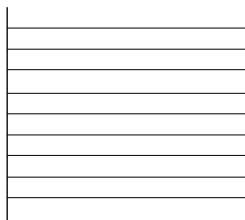
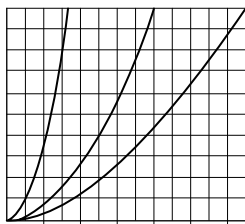
A1:A2 = 14.3:1
...B..C../...

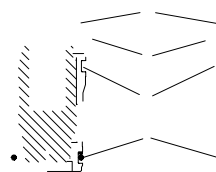


A1:A2 = 2:1
...A..B../...



A1:A2 = 14.3:1
...B..B../...





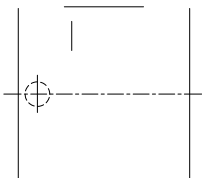
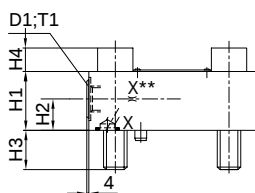
L-LFA...

05

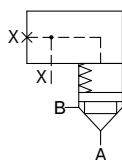
	- Φ (k k)
XK6	0.5 mm 3.0
XK8	0.5 mm 4.0
P3/8	0.8 mm 6.0
P1/2	1.0 mm 8.0

				K _A (L k)
16	D	K8Ö40	4	32
	G			
	H1, H2			
	UECA			
	I UA, I UB	K8Ö45		
	UEA, UEB			
	GUA, GUB			
UEKA, UEKB	K8Ö70			
25	D	K12Ö50	4	110
	G			
	GUA, GUB			
	H1, H2			
	P, PF			
	I UA, I UB			
	UEA, UEB			
	UECA			
	UEKA, UEKB			
32	D	K16Ö60	4	270
	G			
	GUA, GUB			
	P, PF			
	I UA, I UB			
	UEA, UEB			
	UECA			
	UEKA, UEKB			
	H1, H2	K16Ö80		
40	D	K20Ö70	4	520
	G			
	GUA, GUB			
	P, PF			
	I UA, I UB			
	UEA, UEB			
	UECA			
	UEKA, UEKB			
H1, H2	K20Ö110U	A, UEK		

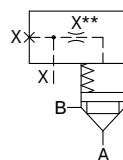
A, U B



L-LFA. B .../F

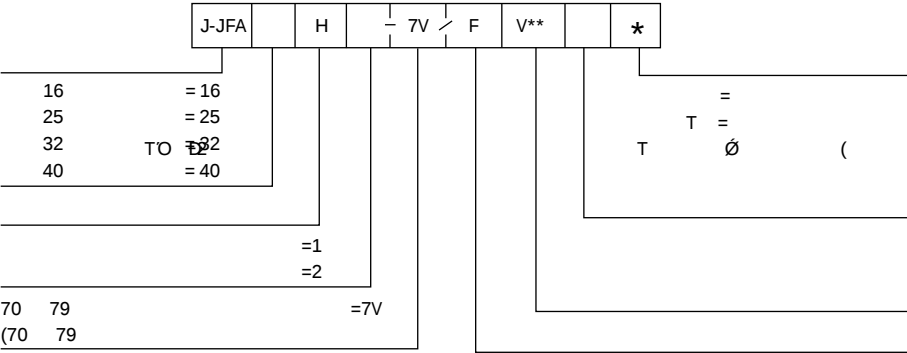


L-LFA. B .../FV ((



(k k)

..H... (16 40)



$\triangle$ V12= f 1.2 k k
10/34

05

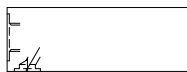
*

	16	25	32	40
D1	G1/8	G1/4	G1/4	G1/2
V** 1)	XK6	XK6	XK6	XK8
D3	60	80	80	100
H1	35	40	75	95
H2	12	16	16	30
H3	15	24	28	32
H4 k_v	90	95	120	160
H5 k_v	76	80	100	146
J1	65	85	100	125
J2	32.5	42.5	50	72
R1	8	12	12	14
1A/F 2)	6	6	10	14
2A/F	21	22	27	46
ie	1.3	2.3	5.5	11.2

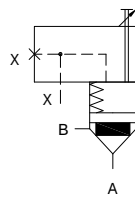
1	16	25	32
2	40		
3	V		

1)
2) 10/34

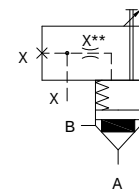
2



L-LFA. B .../F



L+LFA.D,,,/FX**

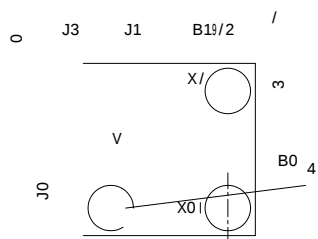
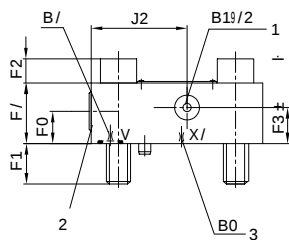


05

L-LFA. E ...
16 32

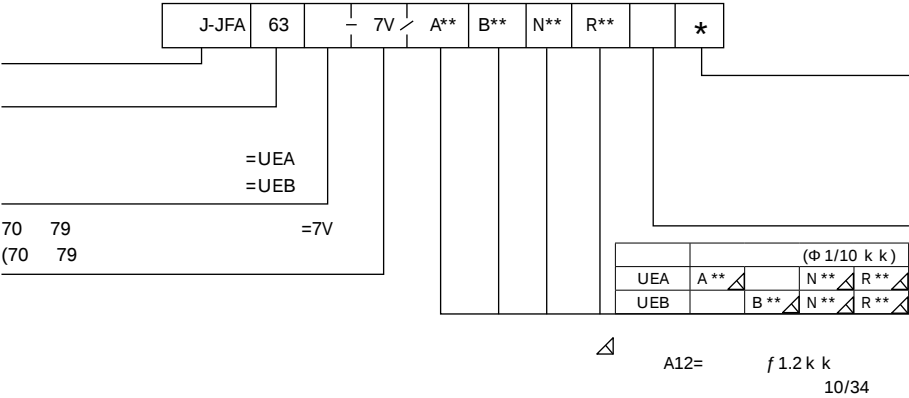
L-LFA. E ...
40

L-LFA. E ...
50 63



(k k)

...UEA..., .. ,



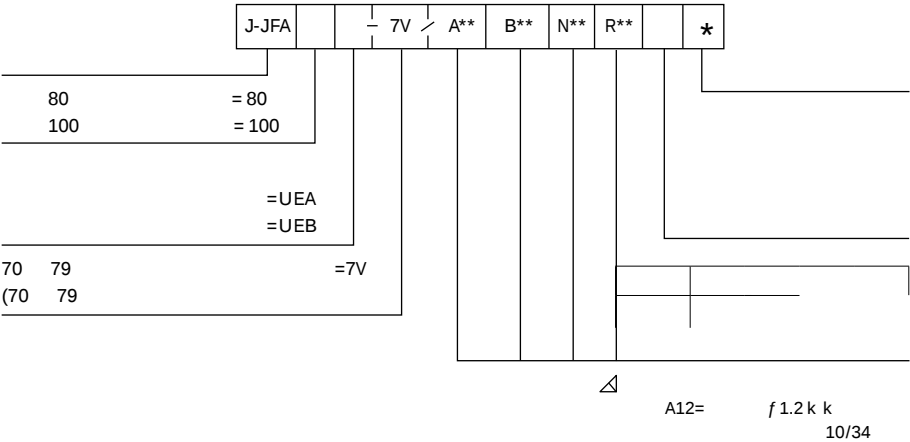
05

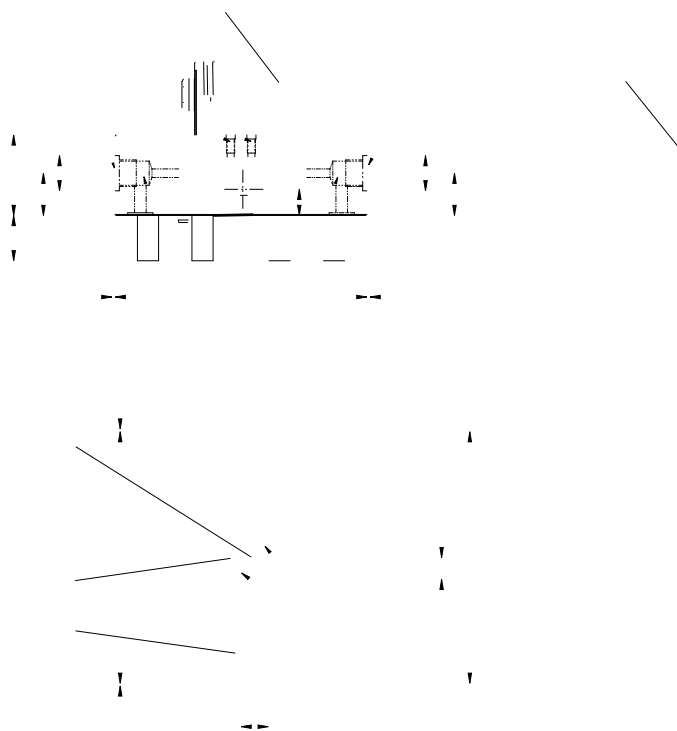
A **, B **	XK8
R **, N ** ¹⁾	

- 1
- 2 V W
- 3

4UE10D... K6Ö40-10.9 GB/R70.1

ie) 18.6

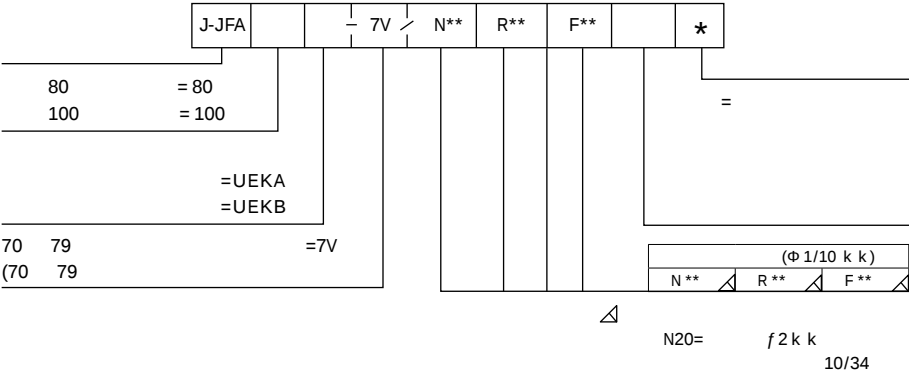


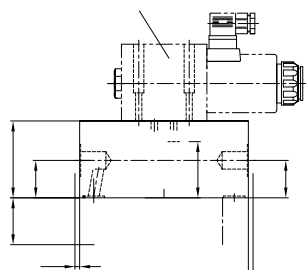


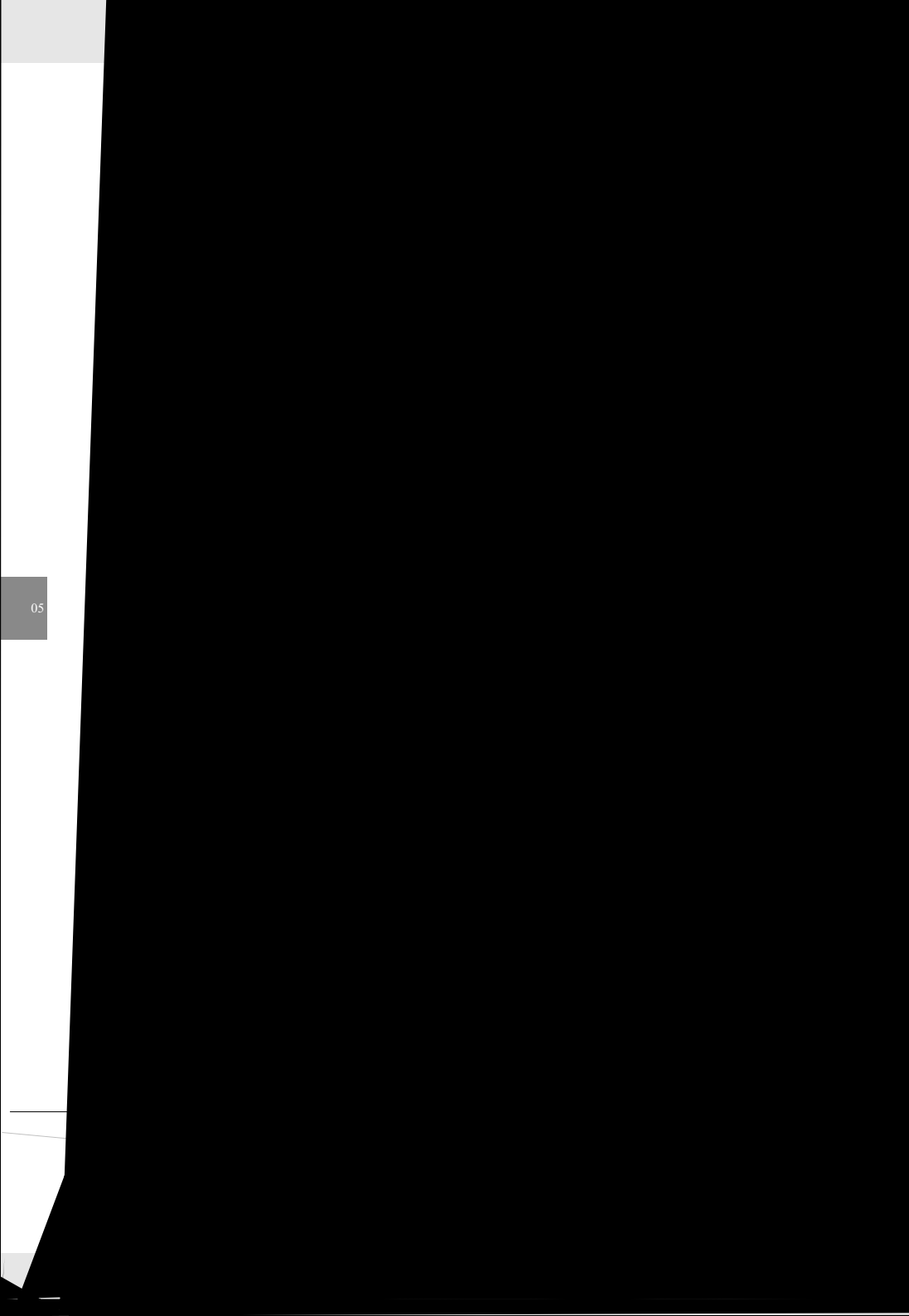


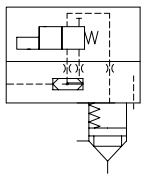
05

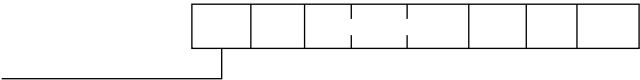
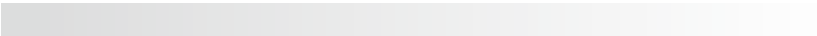
..UEKA...; ..UEKB.. (80 100)











	16	25	32	40	50
D1	-	-	-	G1/2	G1/2
H1	40	40	50	60	68
H2	17	17	21.5	30	32
H3	15	24	28	32	34
H4	-	-	-	30	32
H5	-	-	-	30	50
J1	65	85	100	125	140
J2	80	85	100	125	140
J3	36.5	45.5	50	62.5	72
J4	-	-	-	53	60
J5	17	27	34.5	47	54.5
J6	7	23.5	31	43.5	51
J7	-	-	-	62.5	70
A**,B** ¹⁾	XK6	XK6	XK6	XK6	XK6
ie	1.5	2.1	3.6	6.6	53.66

№ 6

